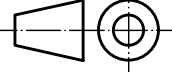




Revision	Date	Description				
Engineered by:  Galba, J.			Name:	Date:	Scale: 2:1	
		Designer:	Galba, J.	26/03/2011	SheetSize: A3	
		Approved:	Galba, J.	26/03/2011		
Project:  Miniature Model Engine					Material: Aluminum-6061	
					Total Mass: 0.038 kg	

Corresponding symbols																
Roughness Classes ( NBN 88-02 ) ( ISO 1302 )									N11	N9	N8	N7	N6	N5	N4	
Roughness Value "Ra" in µm ( NBN 88-02 ) ( ISO 1302 )									25	12,5	6,3	3,2	1,6	0,8	0,4	0,2

### Allowable deviations for dimensions without tolerance indication (machined surfaces)

For measurements ( deviations in mm )									Filletts and chamfers					Angles ( in ° and ' )				
Accuracyclass (ISO 2768.1)	Dimensions in mm								Dimensions in mm					Length of the shortest leg				
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	to 10	>10 to 50	>50 to 120	>120 to 400	above 400
	f Fine	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3	±0,5	±0,8	±0,2	±0,5	±1	±2	±4	±1°	±30'	±20'	±10'
m Medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2										
c Rough	±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	±4										
v Very Rough	-	±0,5	±1	±1,5	±2,5	±4	±6	±8	±0,4	±1	±2	±4	±8	±1°30'	±1°	±30'	±15'	±10'
														±3°	±2°	±1°	±30'	±20'

Title:  
6 Cylinder - Radial Engine (Pneumatic)  
Piston

	Drawingnumber:
	Design State: <b>Released</b>

Sheet:  
0001

Drawing made with  
autodesk Inventor  
Revisions only  
permitted by CAD